

Rush

140801

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January 19, 2016 9:44:41 AM

Item ID: D3490-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cross Bolt Spacer

Stop

NS2

Start Date: 1/19/2016 **Start Qty:** 120.00

120

Cust Item ID:

Required Date: 2/2/2016 **Req'd Qty:** 120.00

120

Customer:

Reference:

Approvals: _____ **Process Plan:** _____

Date: 20160119 Tool:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

[illegible]

Work Order ID 140801

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Item ID: D3490-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cross Bolt Spacer
 Start Date: 1/19/2016 Start Qty: 120.00 ***120*** Cust Item ID:
 Required Date: 2/2/2016 Req'd Qty: 120.00 ***120*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
124		0.00							
124									
HandFinish	Memo	0.02							
Hand Finishing	CLEAN CROSSBOLT SPACER WITH ALUMINUM CLEANER								
130	Identify as per dwg & Stock Location: <u>LG001</u>	0.00							
130									
Packaging	Memo	0.02							
Packaging	***STOCK IN SKIDTUBE CELL*** LOCATION : LG001								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.20							
Quality Control									

66 0 BE 16-01-25

66 0 BE 16-01-25

mcj JAN 26 2016

20160125

January 19, 2016 9:45:28 AM

140801

D3490-3

Required Date: 2/2/2016

Required Qty: 120.00

Comments: IPP Rev:A New Issue 06-03-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased	No			100	f	25.8705	0.266	33.6			
M6061T6R0 750 6061-T6 Round Bar .750"										**		16/01/20	DAS 40 9-89

Location

Loc Qty

Loc Code

MAT012

25.8705

m131999

1.2705

m133560

2.069

一丁 m133699

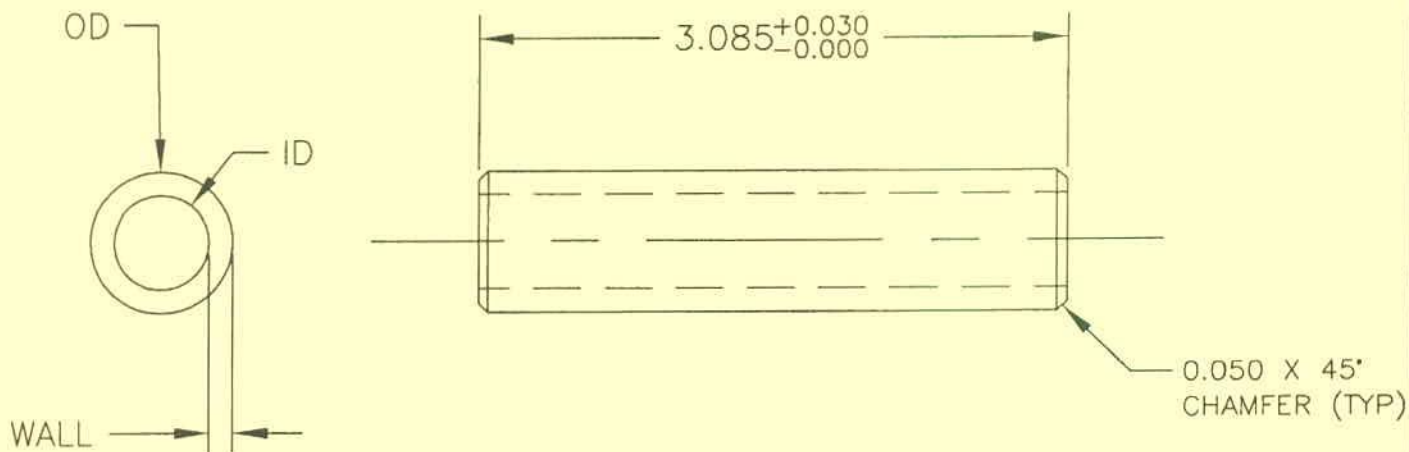
22.531

22.53

~~113~~

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	

**D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST**

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

D3490-1/-3/-5 CROSS BOLT SPACER

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
de-02-07

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